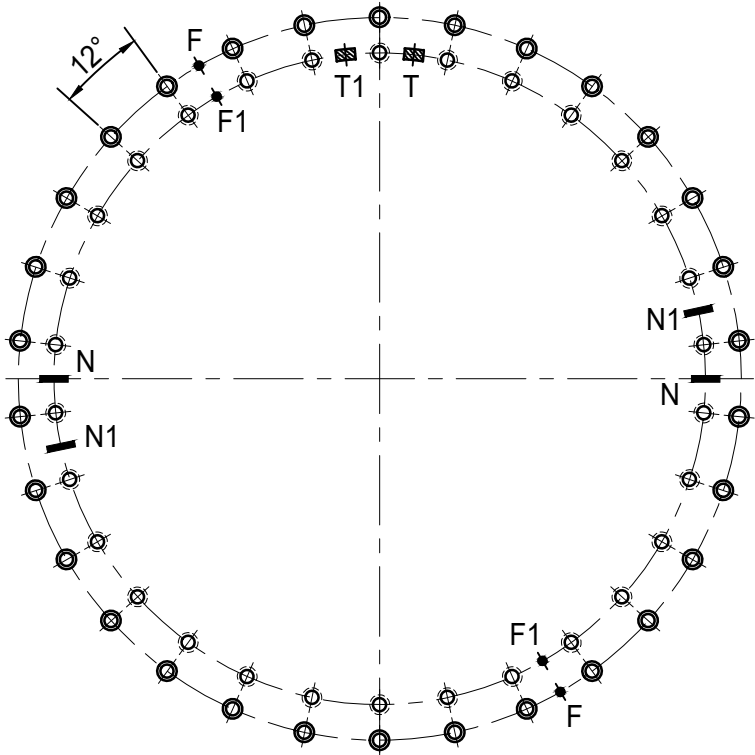
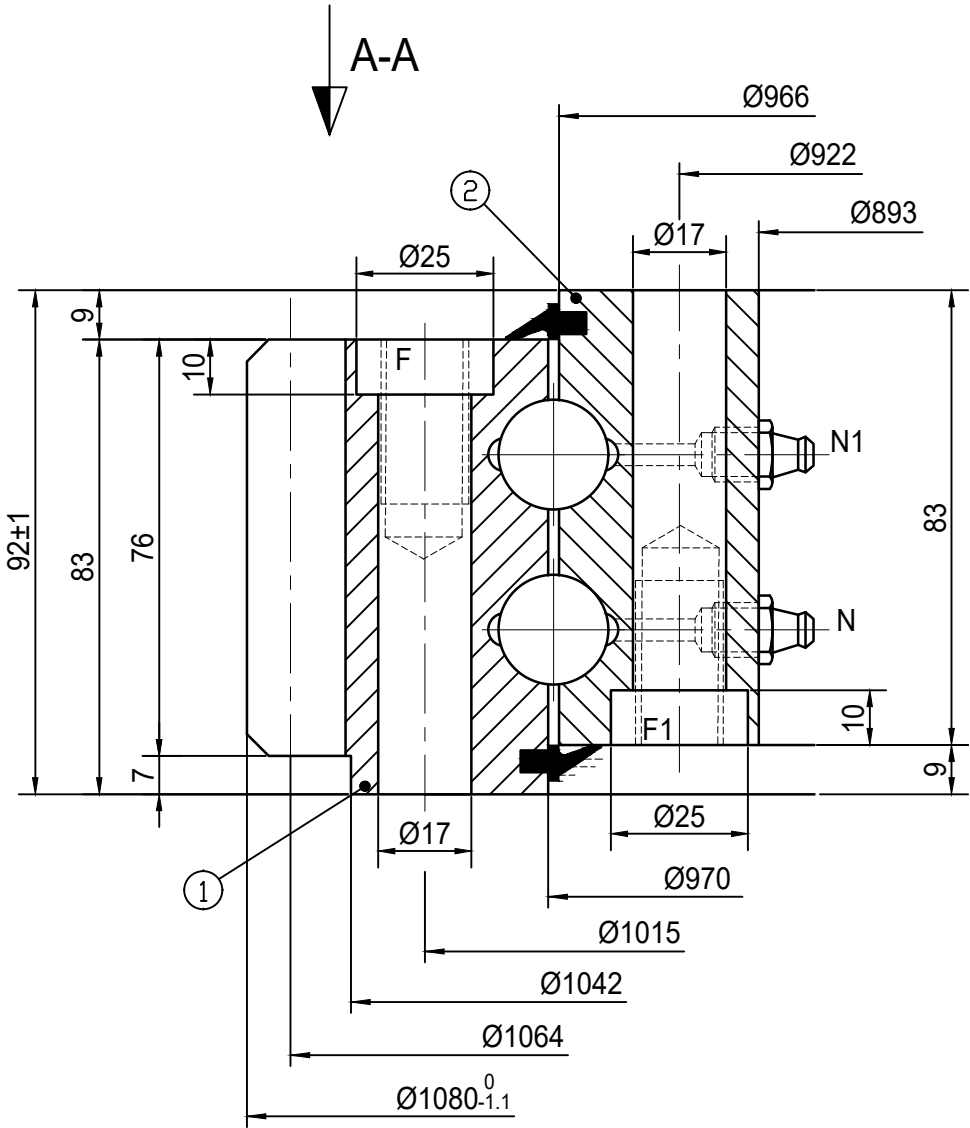


孔的布置图
HOLES PATTERN

A-A
A-A



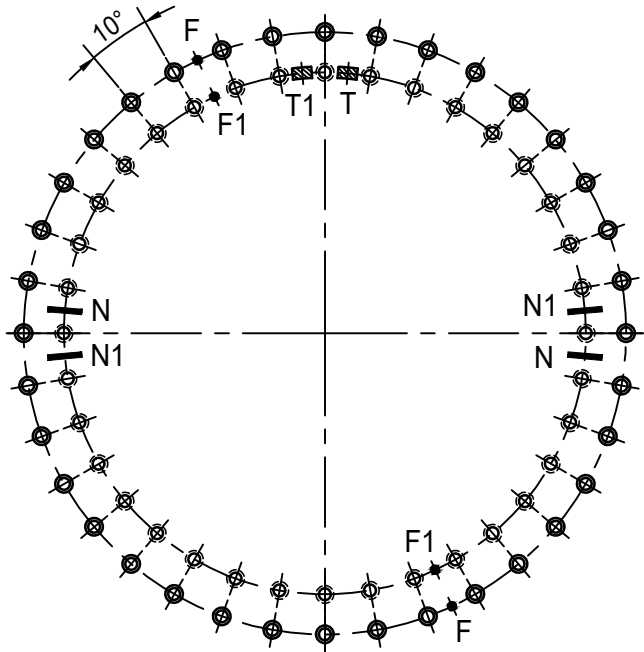
F/F1: Lifting holes 吊装孔 N° 2+2 M16×30 α180°



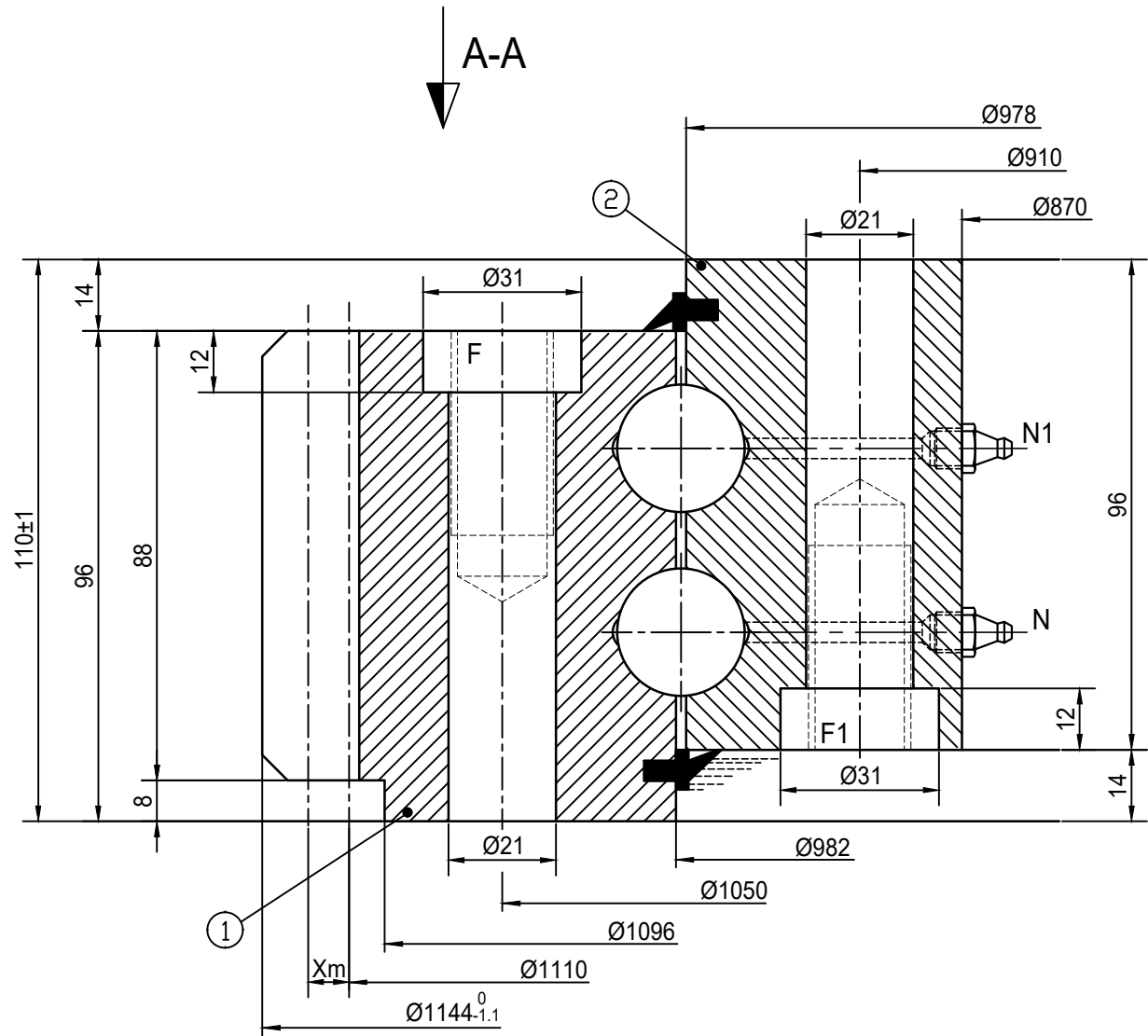
齿参数 / GEAR DATA										孔布局 / DRILLING						编号 / CODE		绘图 Draftsman
法向模数 Modul	m	8	齿形 Tooth form				外环 / OUTER RING		内环 / INNER RING		VE108K01		批准 Approved					
端面模数 Transvers module	mt	-	公法线 Span measurement over teeth		跨齿数 K	16	380.8 ⁰ _{-0.3}	30	孔数量 / n° OF HOLES	30	描述 / DESCRIPTION		替换 Replaces					
齿数 N° of teeth	Z	133						是 / YES	均布 / EQUALLY SPACED	是 / YES	SB-E-1080-		重量 Weight					
压力角 Pressure angle	α	20°	跨棒距 Span measurement over pins		销直径 ØPins		油嘴 / GREASE ZERK	N/N1: 2+2- M10×1 α 180°			版本 Review	REV.0	日期 Date	16/05/2025	首次发行 First issue			
螺旋角&螺旋方向 Helix angle & Helix direction	β	-					柱塞位置 Filler plug position	T (T1)	软区 Hardness gap	S	未注公差 Dimensions without tolerances		单位 Measures in	未注倒角 Chamfers without dimensions				
变位值 Addendum modification	Xm	-	齿顶高 Addendum		齿根高 Dedendum		材料 / MATERIAL ISO 683-1/2、GB/T 699、GB/T 3077				Rev.	修改记录/Modification		EN 22768-1 m	1.5mm x 45°			
分度圆 Pitch diameter	Dp	1064	齿切向负载 Tangential tooth load		标准值 Norm.	KN	①	型号 Type	42CrMo4	②	型号 Type	42CrMo4	The information contained in this document is CONFIDENTIAL and the sole property of LA LEONESSA S.p.a. The possession of the Confidential Information does not assign any right to commercial exploitation and does not allow the disclosure of such Confidential Information to third parties. The recipient must keep such information using appropriate security methods and must return any Confidential Information as well as any copy to LA LEONESSA S.p.a. upon request. In case of breach of the confidentiality obligations here provided, LA LEONESSA S.p.a. reserves the right to seek compensation for any damage, whether direct or indirect, suffered, as a consequence of such breach.					
齿顶修正值 Tip alteration	Km	-					热处理 Treatment	正火 NORMALIZED		热处理 Treatment	正火 NORMALIZED	LEONESSA Bearings Yancheng Co., Ltd. 牛力士轴承 (盐城) 有限公司						

孔的布置图
HOLES PATTERN

A-A
A-A



F/F1: Lifting holes 吊装孔 N° 2+2 M20×40 α180°

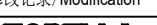


齿参数 / GEAR DATA										孔布局 / DRILLING				编号 / CODE VE114K01		绘图 Draftsman													
法向模数 Modul		m	10	齿形 Tooth form			外环 / OUTER RING		内环 / INNER RING		批准 Approved		Andy																
端面模数 Transvers module		mt	-	公法线 Span measurement over teeth		跨齿数 K	13	389.7	0 -0.3	36	孔数量 / n° OF HOLES		36	描述 / DESCRIPTION		替换 Replaces													
齿数 N° of teeth		Z	111	跨棒距 Span measurement over pins		销直径 ØPins				是 / YES	均布 / EQUALLY SPACED		是 / YES	SB-E-1144-		重量 Weight													
压力角 Pressure angle		α	20°	跨棒距 Span measurement over pins		销直径 ØPins				油嘴 / GREASE ZERK		N/N1: 2+2- M10×1 α 180°		版本 Review		REV.0	日期 Date												
螺旋角&螺旋方向 Helix angle & Helix direction		β	-	跨棒距 Span measurement over pins		销直径 ØPins				柱塞位置 Filler plug position		T (T1)		软区 Hardness gap		S	首次发行 First issue												
变位值 Addendum modification		Xm	8	齿顶高 Addendum		齿根高 Dedendum				材料 / MATERIAL ISO 683-1/2、GB/T 699、GB/T 3077				Rev.	修改记录/Modification		REV.0 (16/05/25)												
节圆 Pitch diameter		Dp	1126	齿切向负载 Tangential tooth load		标准值 Norm.	kN	最大值 Max	kN	① 型号 Type		42CrMo4		② 型号 Type		42CrMo4		The information contained in this document is CONFIDENTIAL and the sole property of LA LEONESSA S.p.A., the possession of the Confidential Information does not assign any right to commercial exploitation and does not allow the disclosure of such Confidential Information to third parties. The recipient must keep such information using appropriate security methods and must return any Confidential Information as well as any copy to LA LEONESSA S.p.A. upon request. In case of breach of the confidentiality obligations here provided, LA LEONESSA S.p.A. reserves the right to seek compensation for any damage, whether direct or indirect, suffered, as a consequence of such breach.											
齿顶修正值 Tip alteration		Km	1	齿切向负载 Tangential tooth load		标准值 Norm.	kN	最大值 Max	kN	① 热处理 Treatment		调质处理 QUENCHED&TEMPERED		② 热处理 Treatment		正火 NORMALIZED													
														Rev.		修改记录/Modification		EN 22768-1 m		未注公差 Dimensions without tolerances		单位 Measures in		mm		未注倒角 Chamfers without dimensions		1.5mm x 45°	
														Rev.		修改记录/Modification		EN 22768-1 m		未注公差 Dimensions without tolerances		单位 Measures in		mm		未注倒角 Chamfers without dimensions		1.5mm x 45°	
														Rev.		修改记录/Modification		EN 22768-1 m		未注公差 Dimensions without tolerances		单位 Measures in		mm		未注倒角 Chamfers without dimensions		1.5mm x 45°	
														Rev.		修改记录/Modification		EN 22768-1 m		未注公差 Dimensions without tolerances		单位 Measures in		mm		未注倒角 Chamfers without dimensions		1.5mm x 45°	

A-A

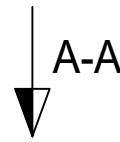
A-A



齿参数 / GEAR DATA										孔布局 / DRILLING						Rev.		修改记录/Modification		编号 / CODE		绘图	
										外环 / OUTER RING			内环 / INNER RING							VE129K03		Draftsman	
法向模数 Modul	m	10	齿形 Tooth form							40		孔数量 / n° OF HOLES		40		描述 / DESCRIPTION		替换 Replaces		E-30-1290-K04			
端面模数 Transvers module	mt	-	公法线 Span measurement over teeth		跨齿数 K		15		452.5		是 / YES		均布 / EQUALLY SPACED		是 / YES								
齿数 N° of teeth	Z	125															重量 Weight		~ 315 Kg				
压力角 Pressure angle	α	20°	跨棒距 Span measurement over pins		销直径 ØPins				油嘴 / GREASE ZERK		N/N1: 2+2- M10×1 α 180°				版本 Review		REV.0		日期 Date		16/05/2025		
螺旋角&螺旋方向 Helix angle & Helix direction	β	-							柱塞位置 Filler plug position		T (T1)		软区 Hardness gap		S		未注公差 Dimensions without tolerances		单位 Measures in		首次发行 First issue		
变位值 Addendum modification	Xm	10.5	齿顶高 Addendum				齿根高 Dedendum										未注倒角 Chamfers without dimensions						
节圆 Pitch diameter	Dp	1271	齿切向负载 Tangential tooth load		标准值 Norm.		kN		最大值 Max		kN		① 型号 Type		42CrMo4		② 型号 Type		42CrMo4		 Bearings Yancheng Co., Ltd. 牛力士轴承(盐城)有限公司		
齿顶修正值 Tip alteration	Km	0.75											① 热处理 Treatment		调质处理 QUENCHED & TEMPERED		② 热处理 Treatment		正火 NORMALIZED				
																						The information contained in this document is CONFIDENTIAL and the sole property of LA LEONESSA S.p.A., the possession of the Confidential information does not assign any right to commercial exploitation and does not allow the disclosure of such information to third parties. The recipient must keep such information using appropriate security methods and must return any Confidential Information as well as any copy to LA LEONESSA S.p.A. upon request. In case of breach of the confidentially obligations here provided, LA LEONESSA S.p.A. reserves the right to seek compensation for any damage, whether direct or indirect, suffered, as a consequence of such breach.	

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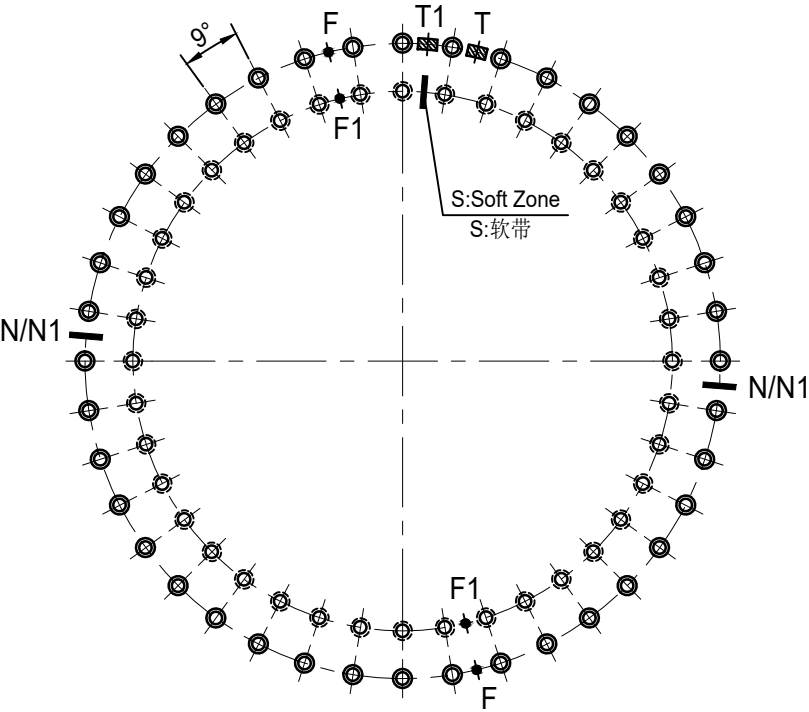
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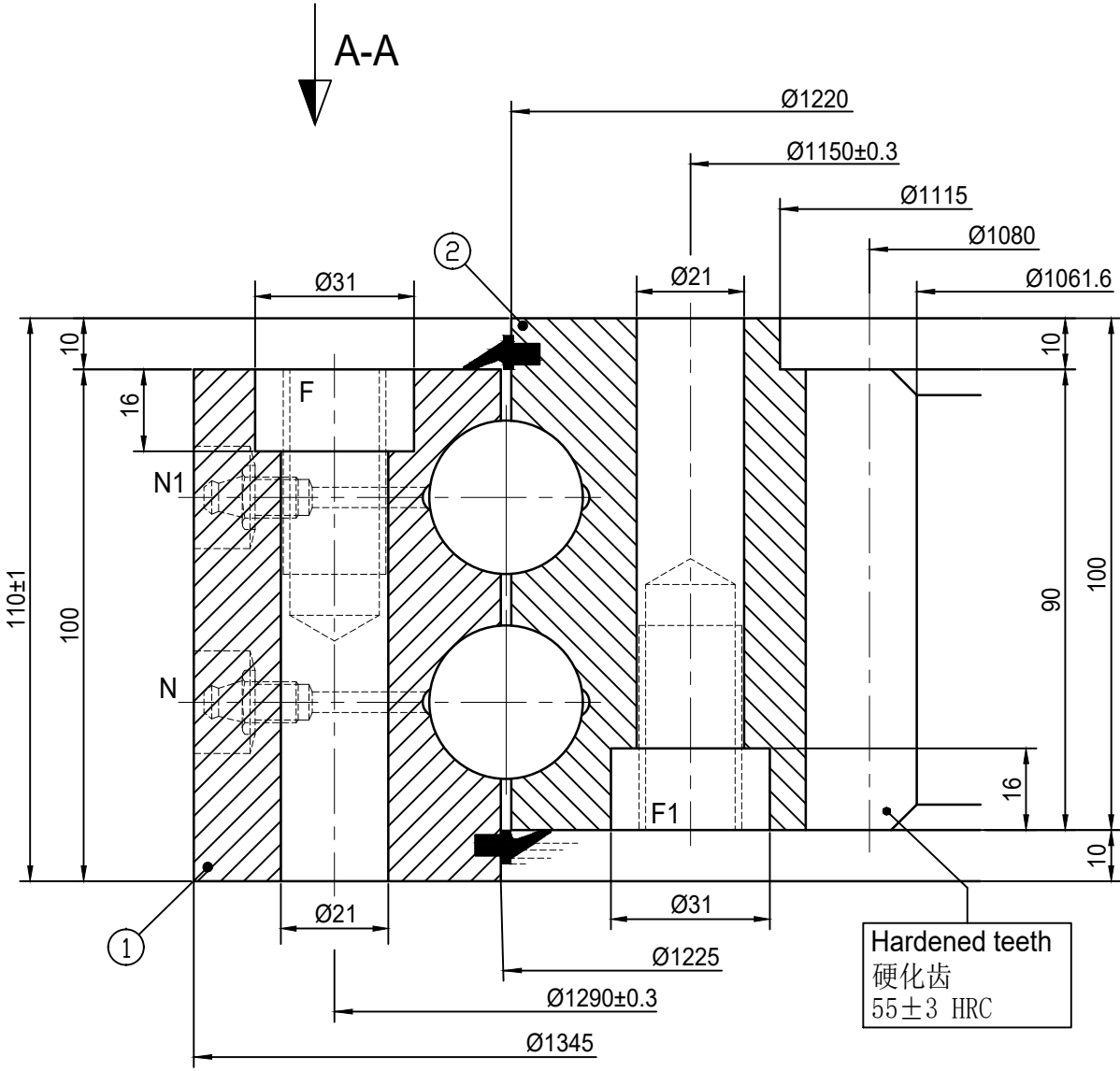
齿参数 / GEAR DATA										孔布局 / DRILLING								编号 / CODE		绘图 Draftsman					
										外环 / OUTER RING			内环 / INNER RING					VE138K01		Andy					
法向模数 Modul	m	10	齿形 Tooth form							48			孔数量 / n° OF HOLES			48			描述 / DESCRIPTION		替换 Replaces				
端面模数 Transvers module	mt	-	公法线 Span measurement over teeth							K			16			476.3			E-30-1380-K03						
齿数 N° of teeth	Z	136								是 / YES			均布 / EQUALLY SPACED			是 / YES			SB-E-1380-		重量 Weight				
压力角 Pressure angle	α	20°	跨棒距 Span measurement over pins							销直径 Ø Pins						油嘴 / GREASE ZERK			N/N1: 2+2- M10×1 α 180°						
螺旋角&螺旋方向 Helix angle & Helix direction	β	-								柱塞位置 Filler plug position			T (T1)			软区 Hardness gap			S						
变位齿 Addendum modification	Xm	-	齿顶高 Addendum							齿根高 Dedendum							材料 / MATERIAL ISO 683-1/2. GB/T 699. GB/T 3077								
分度圆 Pitch diameter	Dp	1360	齿切向负载 Tangential tooth load							标准值 Norm.		kN		最大值 Max		kN		①		型号 Type		42CrMo4			
齿顶修正值 Tip alteration	Km	-																②		型号 Type		42CrMo4			
																				热处理 Treatment		调质处理 QUENCHED & TEMPERED			
																						热处理 Treatment		正火 NORMALIZED	
																						LEONESSA Bearings Yancheng Co., Ltd. 牛力士轴承(盐城)有限公司			
																						The information contained in this document is CONFIDENTIAL and the sole property of LA LEONESSA S.p.a., the possession of the Confidential information does not assign any right to commercial exploitation and does not allow the disclosure of such information to third parties. The recipient must keep such information using appropriate security methods and must return any Confidential Information as well as any copy to LA LEONESSA S.p.a. upon request. In case of breach of the confidentiality obligations here provided, LA LEONESSA S.p.a. reserves the right to seek compensation for any damage, whether direct or indirect, suffered, as a consequence of such breach.			

孔的布置图
HOLES PATTERN

A-A
A-A



F/F1: Lifting holes 吊装孔 N° 2+2 M20×40 α180°



齿参数 / GEAR DATA						孔布局 / DRILLING					编号 / CODE		绘图 Draftsman
法向模数 Modul	m	10	齿形 Tooth form			外环 / OUTER RING		内环 / INNER RING			VI134K02		Andy
端面模数 Transvers module	mt	-	公法线 Span measurement over teeth		跨齿数 K	40	孔数量 / n° OF HOLES		40		描述 / DESCRIPTION		批准 Approved
齿数 N° of teeth	Z	108				是 / YES	均布 / EQUALLY SPACED		是 / YES				Livia.L
压力角 Pressure angle	α	20°	跨棒距 Span measurement over pins		销直径 ØPins	16	1060.9	+0.4 0	油嘴 / GREASE ZERK		N/N1: 2+2- M8×1 α 180°		版本 Review
螺旋角&螺旋方向 Helix angle & Helix direction	β	-							柱塞位置 Filler plug position		T (T1)		软区 Hardness gap
变位值 Addendum modification	Xm	-	齿顶高 Addendum	齿根高 Dedendum		材料 / MATERIAL ISO 683-1/2、GB/T 699、GB/T 3077				Rev.	修改记录 / Modification		
分度圆 Pitch diameter	Dp	1080	齿切向负载 Tangential tooth load		标准值 Norm.	kn	最大值 Max	kn	① 型号 Type	42CrMo4	② 型号 Type	42CrMo4	
齿顶修正值 Tip alteration	Km	0.8							热处理 Treatment	调质处理 QUENCHED&TEMPERED	热处理 Treatment	调质处理 QUENCHED&TEMPERED	